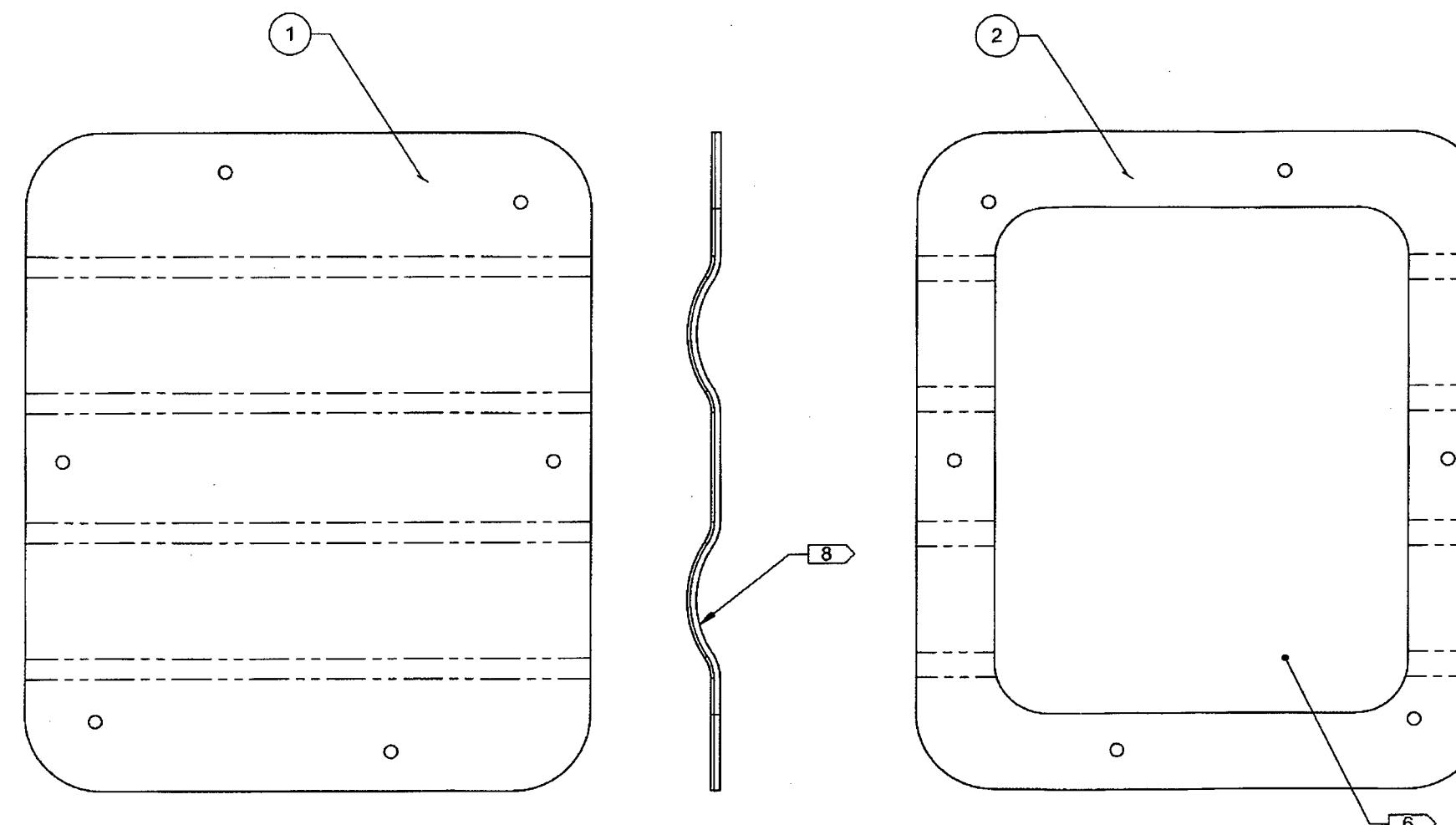


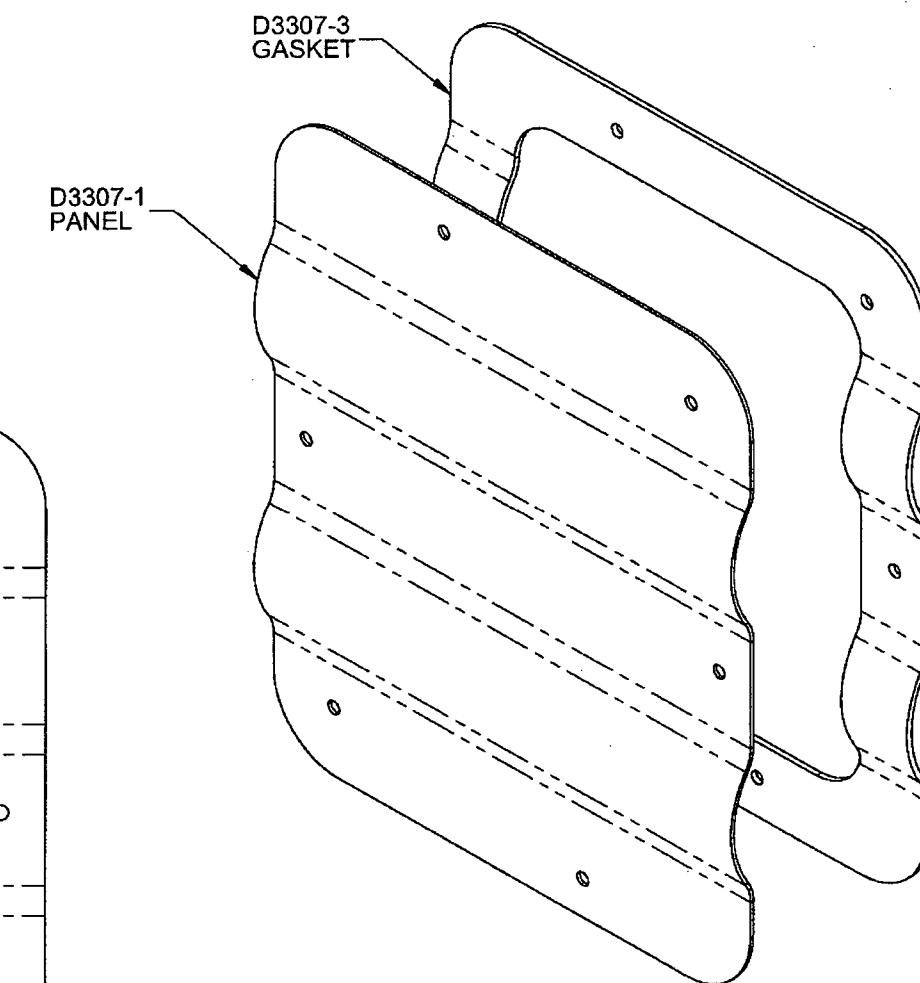
ITEM	QTY -041	P/N	DESCRIPTION
	X	D3307-041	ACCESS PANEL ASSY
1	1	D3307-1	PANEL
2	1	D3307-3	GASKET



D3307-041 ACCESS PANEL ASSY

NOTES:

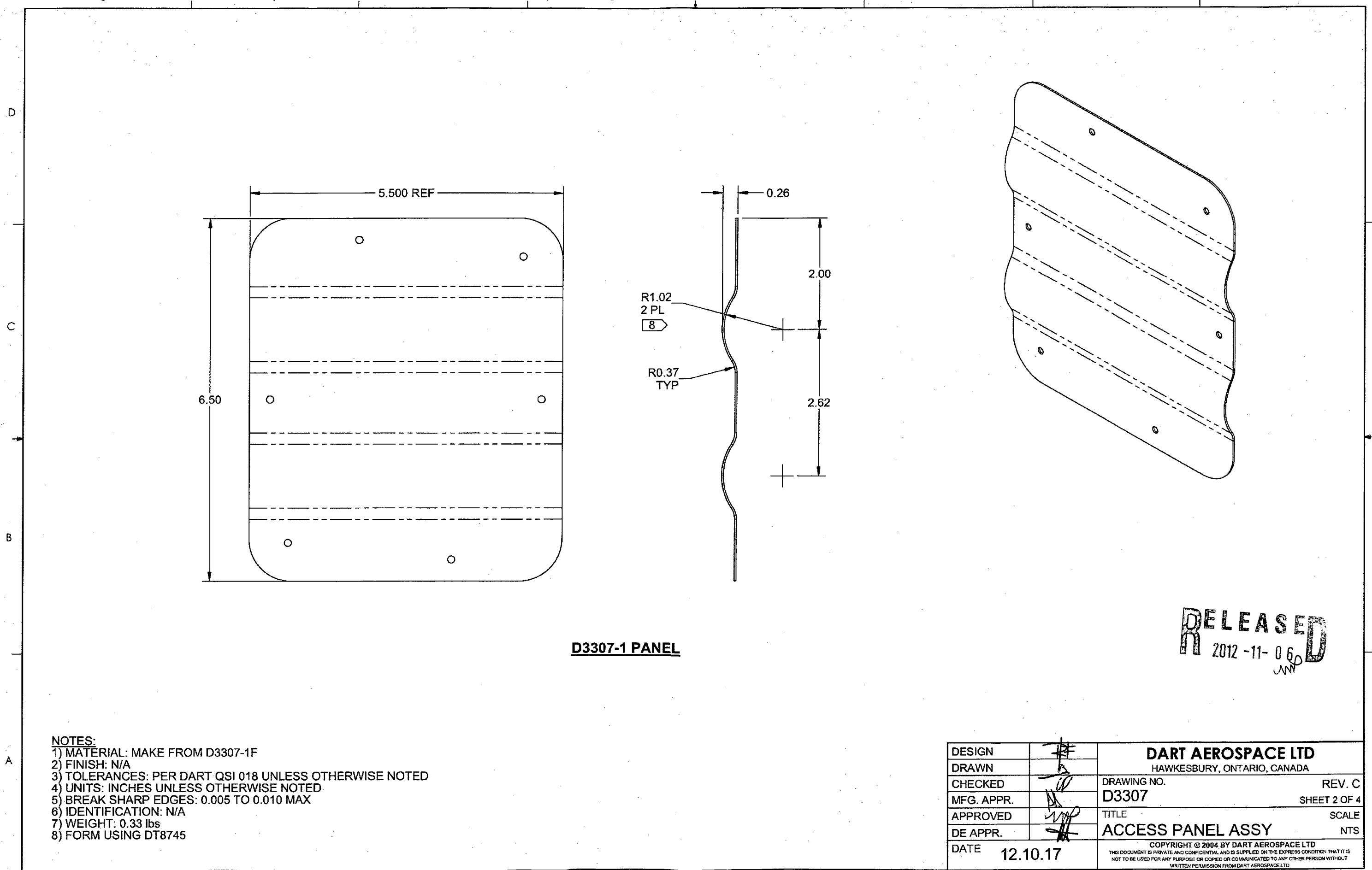
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3307-041" AND B/N "BXXXXX" PER QSI 044 METHOD 6.1
- 7) WEIGHT: 0.39 lbs
- 8) INSTALL GASKET ON THIS SIDE USING 3M SCOTCH-GRIP ADHESIVE P/N 1300/1300L IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS



RELEASED  
2012-11-06  
JW

C	CHANGED MATERIAL FOR D3307-3. REASON: PROCUREMENT, REF CAR12-69.	MB	12.10.17		
B	- MOVE TWO DIAGONAL, CORNER HOLES TO ELIMINATE INTERFERENCE AT INSTALLATION POINT. - CORRECTED FLAT PATTERN OVERALL LENGTH (C4-3) - REF: PAR 12-165	RP	12.04.11		
A	NEW ISSUE	RF	04.09.23		
REV.	DESCRIPTION				
DESIGN	<del>HF</del>				
DRAWN	<del>AS</del>				
CHECKED	<del>HF</del>				
MFG. APPR.	<del>W</del>				
APPROVED	<del>HF</del>				
DE APPR.	<del>HF</del>				
DATE	12.10.17				
DART AEROSPACE LTD		REV. C			
HAWKESBURY, ONTARIO, CANADA		SHEET 1 OF 4			
DRAWING NO.		TITLE			
D3307		SCALE			
INCHES		ACCESS PANEL ASSY			
COPYRIGHT © 2004 BY DART AEROSPACE LTD					
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS					
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT					
WRITTEN PERMISSION FROM DART AEROSPACE LTD.					

8 7 6 5 4 3 2 1



D3307-1 PANEL

RELEASED  
2012-11-06  
MP

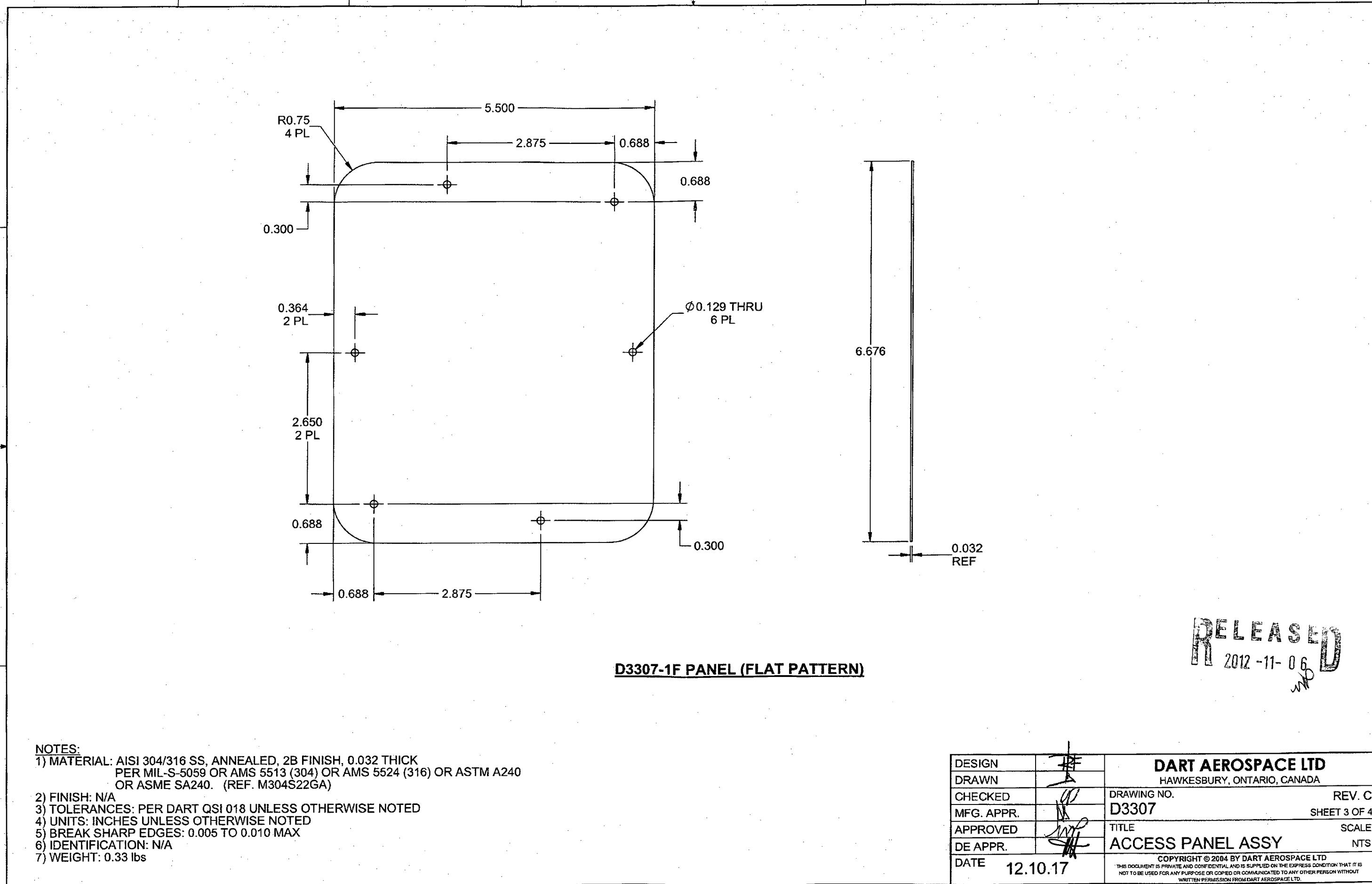
NOTES:

- 1) MATERIAL: MAKE FROM D3307-1F
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs
- 8) FORM USING DT8745

DESIGN	PF	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	IP	DRAWING NO.	REV. C
MFG. APPR.	MP	D3307	SHEET 2 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	ACCESS PANEL ASSY	
DATE	12.10.17	NTS	

COPYRIGHT © 2004 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

D

C

B

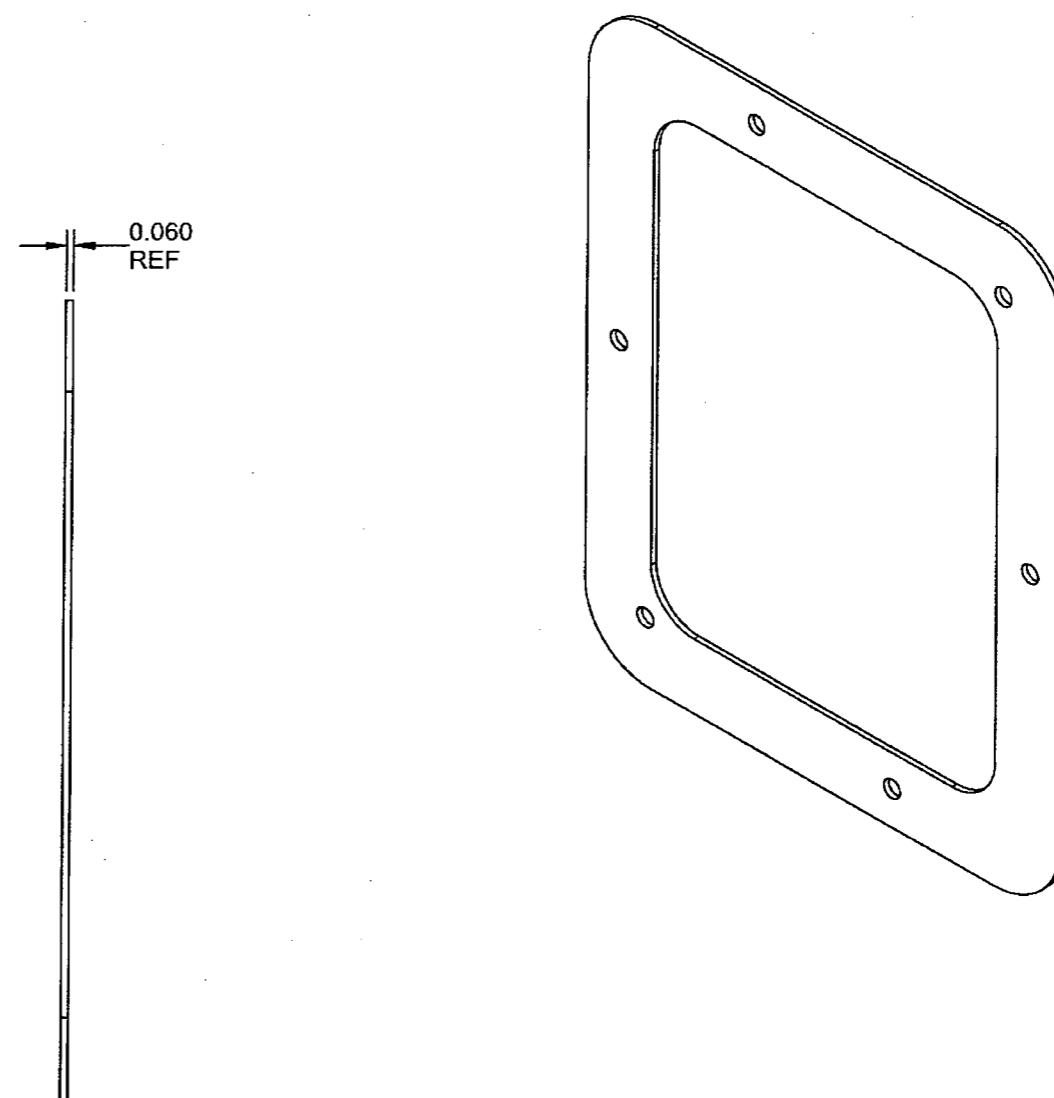
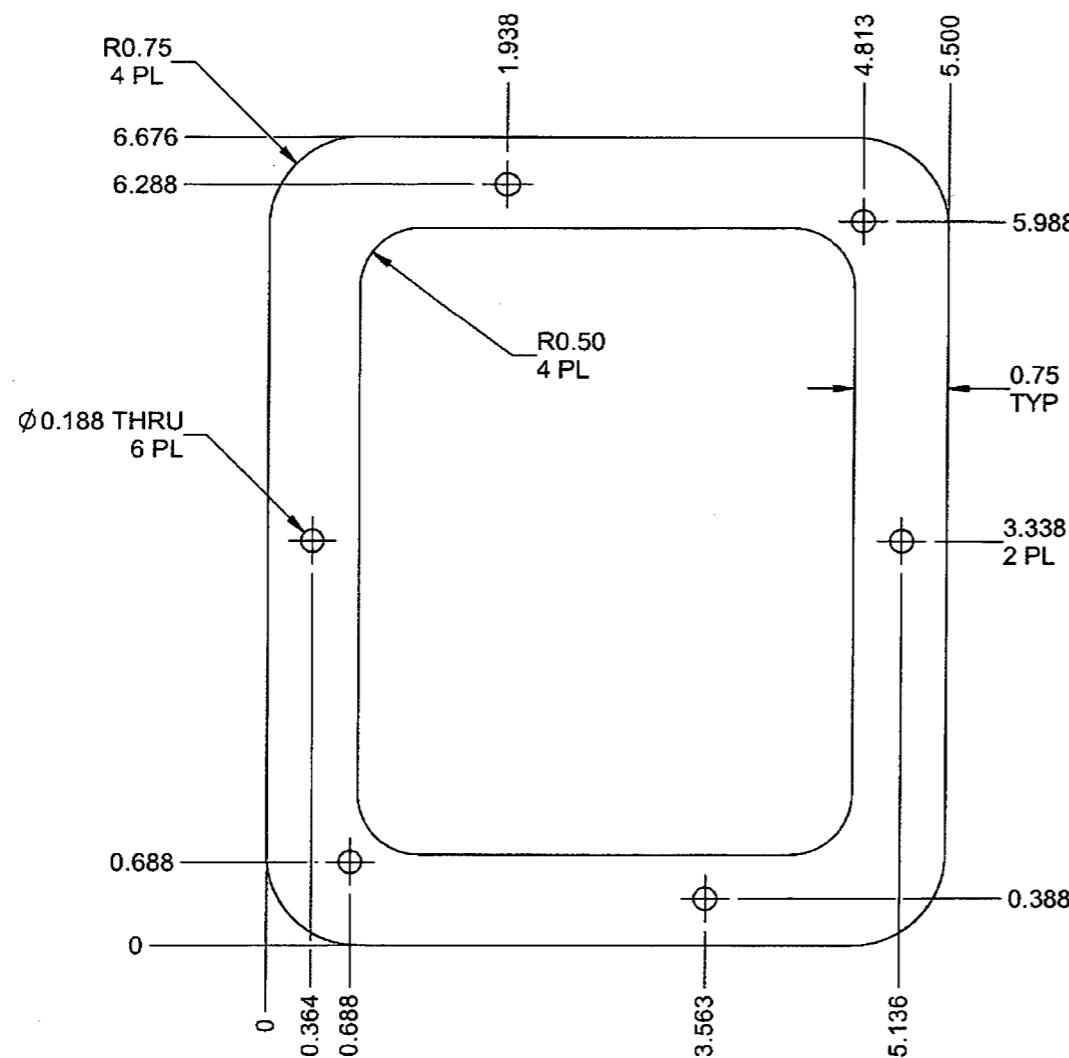
A

D

C

B

A



D3307-3 GASKET

RELEASED  
2012-11-06  
M

NOTES:

- 1) MATERIAL: THERMO-CHEM P/N G-89, 0.060 THICK  
POSSIBLE SUPPLIER: A.R. THOMSON GROUP 
- 2) FINISH: N/A
- 3) TOLERANCES: ALL DIMENSIONS FOR D3307-3 ARE +/- 0.02 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.06 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D3307
MFG. APPR.		REV. C SHEET 4 OF 4
APPROVED		TITLE SCALE
DE APPR.		ACCESS PANEL ASSY NTS
DATE	12.10.17	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.